## Amendments to the Claims:

This listing of claims will replace all prior versions and listings of claims in the application.

## **Listing of Claims:**

- 1. (currently amended): A liquid injection module for <u>a</u> vapor liquid delivery system, said liquid injection module comprising:
- a liquid injector, said-liquid injector is used to inject injecting a liquid source and make making said liquid source atomized to be an atomized liquid source;
- a purging gas provider, said purging gas provider is used to provide providing a purging gas to purge out said liquid source that remains inside said liquid injector;
- a first three-way valve, said first three-way valve is used to connect located between said liquid source, said purging gas provider and said liquid injector; and
- an exhausting branch, said exhausting branch disposes adjacent said liquid injector, and said exhausting branch is used to exhaust exhausting redundant said liquid source that is purged by a purging gas.
- 2. (currently amended): The liquid injection module according to claim 1, wherein said purging gas is selected from the group consisting of N<sub>2</sub> (nitrogen), CO<sub>2</sub>, Ar and He.
- 3. (currently amended): The liquid injection module according to claim 1, further comprising a carrier gas, said carrier gas is used to carry carrying said atomized liquid source.
- 4. (currently amended): The liquid injection module according to claim 3, wherein said earrier gas—liquid source is TMCTS (1,3,5,7, Tetramethylcyclotetrasiloxane[[)]];  $C_4H_{16}O_4Si_4$ ).
- 5. (currently amended): The liquid injection module according to claim 1, further comprising a second three-way valve, wherein said second three-way valve connects said exhausting branch, a gas line, and a delivery line, and said gas line depositing located between said liquid injector and said second three-way valve, and said second three-way valve is used to control flow between said exhausting branch and said liquid injector.

6. (currently amended): The liquid injection module according to claim 5, further comprising a carrier gas provider, said carrier gas provider is used to provide providing a carrier gas to carry said atomized liquid source.

## 7. (cancelled)

- 8. (currently amended): A heating injection apparatus for <u>a</u> vapor liquid delivery system use<u>d</u> in <u>a</u> chemical vapor deposition (CVD) process, said heating injection apparatus comprising:
- a liquid injector, said liquid injector is used to inject injecting a liquid source, and make making said liquid source atomized to be an atomized liquid source while said liquid source injecting;
- a purging gas provider, said purging gas provider is used to provide providing a purge purging gas to purge out said liquid source that remains inside said liquid injector;
- a first three-way valve, said first three-way valve is used to connect located between said liquid source, said purging gas provider, and said liquid injector;
- an exhausting branch, said exhausting branch disposes disposed adjacent said liquid injector, and said exhausting branch is used to exhaust exhausting redundant said liquid source that is purged by said purging gas; and
- a heating means for heating gases, said heating means depositing-located between said liquid injector and a carrier gas provider, said carrier gas provider is used to provide-providing a carrier gas to carry said atomized liquid source.
- 9. (currently amended): The heating <del>liquid</del>-injection apparatus according to claim 8, wherein said purging gas is selected from the group consisting of <u>N<sub>2</sub></u> (nitrogen), CO<sub>2</sub>, Ar and He.
- 10. (currently amended): The heating liquid injection apparatus according to claim 8, wherein said heating means for heating gases is a thermostat device, and the heating source of wherein said thermostat device is selected from the device group consisting of a heating coil and an infrared ray thermostat device.

- 11. (currently amended): The heating <del>liquid</del> injection apparatus according to claim 10, wherein said thermostat device is used to heat said carrier gas.
- 12. (currently amended): The heating <del>liquid</del>-injection apparatus according to claim 8, wherein said <del>carrier gas</del>-<u>liquid source</u> is TMCTS (1,3,5,7, Tetramethylcyclotetrasiloxane;[[)]] C<sub>4</sub>H<sub>16</sub>O<sub>4</sub>Si<sub>4</sub>).
- 13. (currently amended): The heating <del>liquid</del>-injection apparatus according to claim 8, further comprising a second three-way valve, wherein said second three-way valve connecting said exhausting branch, a gas line, <u>and</u> a delivery line, and said gas line is a passage<u>way</u> that deposited is <u>disposed</u> between said liquid injector and said second three-way valve.
- 14. (currently amended): A heating liquid—injection apparatus for <u>a</u> vapor liquid delivery system use<u>d</u> in <u>a</u> chemical vapor deposition (CVD) process, said heating injection apparatus comprising:
- a liquid injector, said liquid injector is used to injecting a liquid source and make making said liquid source to become atomization atomized to be an atomized liquid source while said liquid source injecting;
- a purging gas provider, said purging gas provider is used to provide providing a purging gas to purge out said liquid source that remains inside said liquid injector;
- a carrier gas provider, said carrier gas provider is used to provide providing a carrier gas to carry said atomized liquid source;
- a first three-way valve, said first three-way valve is used to connect located between said liquid source, said purging gas provider and said liquid injector[[.]];
- an exhausting branch, said exhausting branch disposes disposed adjacent said liquid injector, and said exhausting branch is used to exhausting redundant said liquid source that been is purged by said purging gas to prevent a polymerization around said liquid injector;
- a second three-way valve, said second three-way valve connecting said exhausting branch, a gas line and a delivery line, said gas line is the <u>a</u> passage that deposited is located

between said liquid injector and said second three-way valve, and said second three-way valve is used to controlling the flow between said exhausting branch and said liquid injector; and

a thermostat device <u>depositing-located</u> between said liquid injector and said carrier gas provider, said thermostat device <u>is used to heating said</u> carrier gas, and said thermostat device is selected from the <u>device group</u> consisting of <u>a</u> heating coil and <u>an</u> infrared ray thermostat device.

- 15. (currently amended): The heating  $\frac{\text{liquid-injection apparatus according to claim}}{\text{14, wherein said purging gas is selected from the group consisting of <math>N_2$  (nitrogen), CO<sub>2</sub>, Ar and He.
- 16. (currently amended): The heating <del>liquid</del>-injection apparatus according to claim 14, wherein said <del>carrier gas</del>-<u>liquid source</u> is TMCTS (1,3,5,7, Tetramethylcyclotetrasiloxane;[[)]] C<sub>4</sub>H<sub>16</sub>O<sub>4</sub>Si<sub>4</sub>).
- 17. (New): A method for a heat injection apparatus for a vapor liquid delivery system, said method comprising the steps of:

providing a liquid source;

purging out said liquid source remaining inside a liquid injector by a purging gas; atomizing said liquid source to be an atomized liquid source after the step of purging out; injecting said atomized liquid source into a gas line;

exhausting said purging gas;

providing a carrier gas;

heating said carrier gas to the demanded production temperature before said carrier gas enters said gas line;

carrying said atomized liquid source through a delivery line into a gas-mixing device by said carrier gas; and

entering said atomized liquid source through a gas-mixing device into a reaction chamber to perform a deposition process.

18. (New): The method according to claim 17, wherein said liquid source is TMCTS  $(1,3,5,7, \text{Tetramethylcyclotetrasiloxane}; C_4H_{16}O_4Si_4)$ .

- 19. (New): The method according to claim 17, wherein said purging gas is selected from the group consisting of  $N_2$  (nitrogen),  $CO_2$ , Ar and He.
- 20. (New): The method according to claim 17, wherein said carrier gas is He (helium).
- 21. (New): The method according to claim 17, wherein the step of heating the carrier gas comprises heating the carrier gas with a thermostat device that comprises a heating coil.
- 22. (New): The method according to claim 17, wherein the step of heating the carrier gas comprises heating the carrier gas with a thermostat device that comprises an infrared ray device.